Whole Air Heat Exchanger for Energy Recovery Ventilation Equipment

Boulder Developments Ltd

DHV-150M,DHV-200M,DHV-300M DHV-400M,DHV-500M,DHV-350M DHV-600M



- Thanks a lot for selecting our products
- Please look through the handbook carefully before using our equipments
- Carefully keep this handbook after reading so as to consult at any time.

Contents

Production and principle of HRV for recovery ventilation equipment	1
Usage & manipulation guide and safety precautions	4
Unit dimension	5
Parameter table	6
Sculpting installation guide	7
Connection of controlling circuit	8
Maintenance	9

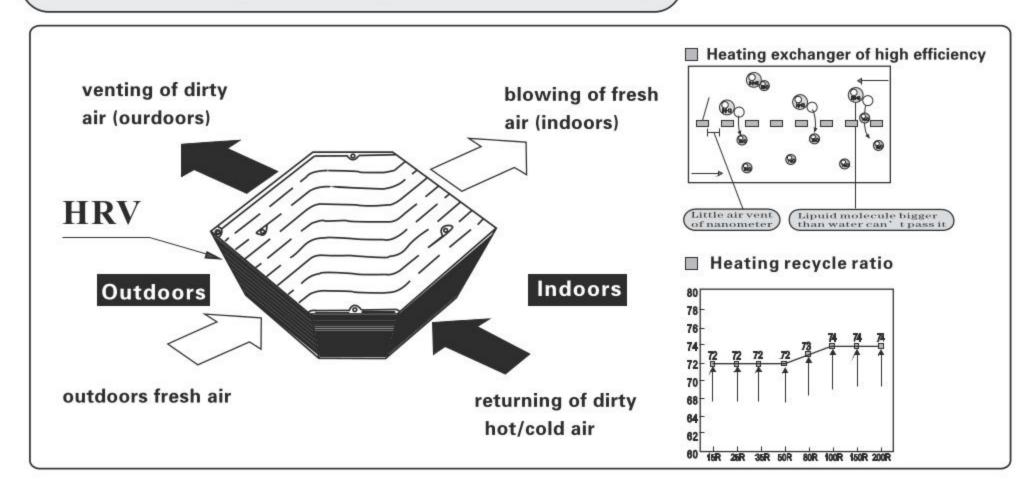
Introduction to the products

Nowadays, as the popular use of the air condition, the air in various locations where air condition is used, has been widely polluted. It has a direct impact on the human's health. In order to improve the air quality of hermetic buildings and save energy, our company produces a new generation of HRV, which thoroughly meets people's desire of having excellent air in their working and living places; Meanwhile it has a high rate of energy recycle. Fresh air and energy saving are the key characters of this product. The use of this kind of HRV, can effectively recycle the energy lost in the ventilation and save energy at most. Owing to the simultaneous venting and blowing, it is comfortable to live indoors. In order to reach the double aims: air cleaning and energy saving, the cooperation work of HRV and air condition system can improve the indoor air quality, keep the proper index of humidity and temperature, and reduce the fresh air burthen and daily cost of air condition operation. This product is applicable to the high class guest house, office, Conventional centre, exhibit building, hospital, apartment, pharmaceutical factory, etc.

Main Characters of the products

- Save energy and exchange air.
 Effectively recycle disappearing energy by exchanging air
 Reduce Equipment
- Most energy can be recycled by exchanging air, leading to decrease external pressure dramatically, so appropriately miniaturized air condition becomes possible.
- The function to adjust humidity
- Exchange outdoor air and indoor air in both temperature and humidity.
- Comfortably exchange air
 Owing to inlet and intake wind at the same time, the difference of indoor temperature is not obvious during exchanging air. Even in hermetic room, it also can steadily exchange air.
- Excellent sound proof effect
 The noise between outdoor and indoor can not be exchanged, because HRV core and wind passage of equipment have nice sound proof effect.

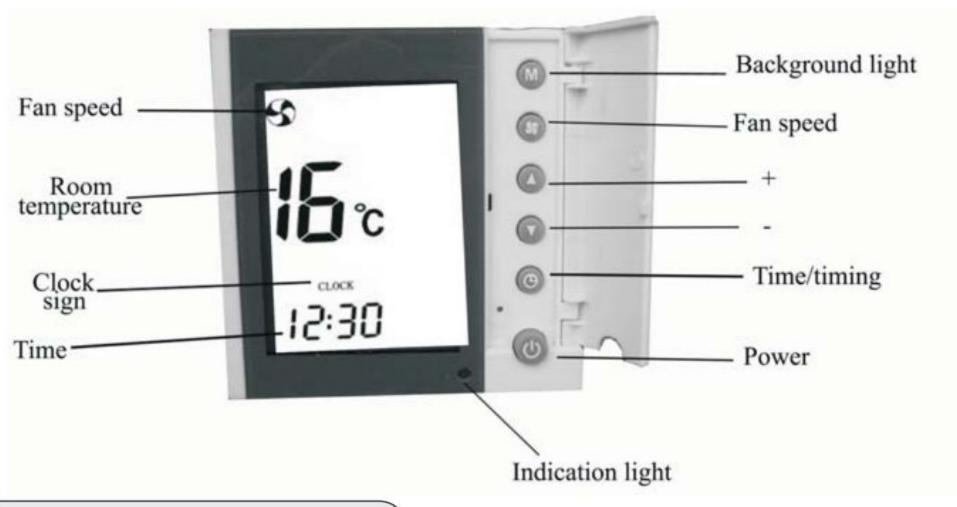
HRV heating exchanger and its theory



· 1 ·

Manipulation guide

Special for the Energy Recovery Ventilators



Use safe precautions

In order to guard against injury to users and others, please make sure to observe the following rules

Use the precautions

- Can not be used for air exchange of open burning apparatus (such as oil heating, etc).
- Never manipulate switch with wet hand; avoid electric shock.
- Never use burning sprayer near HRV equipment, escaping catching fire.
- Stop equipment and turn off special breaker when it is abnormal (a smell of burnt paste).
- Make sure to operate under rating voltage, otherwise easily catching fire or resulting in electric shock.
- Pay full attention to special usage.
- Open windows to exchange air as combustible gas is leaking. Do not open equipment group, avoiding explosion.
- Do not put burning apparatus at the position of direct blowing of main equipment's blowing port.
- Never put fingers or sticks into inlet port or intake port.
- Do not turn around switch repeatedly or hastily, avoiding wrong operation leading to electric barrier.
- Turn off special breaker for safety if not using equipment for a long term.
- Do not open mouth container with water on the equipment group.
- Do not adjust, dismantle, and refit by yourself. Wrong operation may result in electric shock.

Guide for choosing the appropriate types

D		No	n-smoking			Less-sn	noking	Heavy -smoking
Room Types	Ordinary Patients Room	Gymnasium	Cinema & Department Store	Department Office Compute		Dinning Hall	VIP Guest Room	Meeting Room
The Fresh Air Needed per person Q (m ³ /h)	17-42	8-20	8.5-21	25-62	40-100	20-50	30-75	50-125
Times for Ro om Ventilation P (Time/h)	1.06-2.65	0.50-1.25	1.06-2.66	1.56-3.90	2.50-6.25	1.25-3.13	1.88-4.69	3.13-7.81

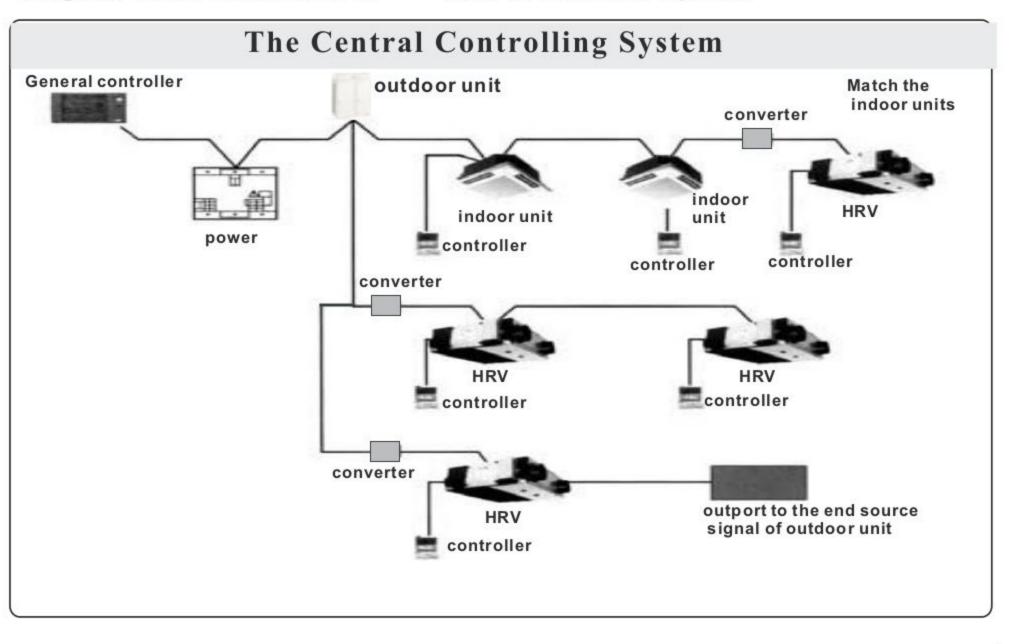
Example of calculating

If there is a meeting room with an area of S=60 m² and its height of h=3 m, and with a total members of 10 persons, according to the first way of calculating, that is, each person needs 80 m³ fresh air per hour, then Q_1 =n q =10 × 80=800 m³/h; according to the second way of calculating, then the total amount of fresh air needed is Q_2 =p × S × h=5.5 × 60 × 3=990 m³/h.

Here Q2 > Q1, so the user should adopt Q2 as the basis of choosing the equipment and select our company's DHV-100N Air Heat Exchanger whose wind rate is $1000 \text{ m}^3/\text{h}$.

Installation Guide

Diagram of Net Connection of HRV and Air Condition System:



Installation Check-up

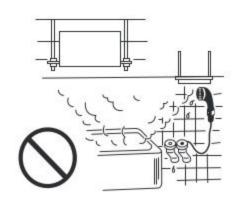
 Make sure that you have not installed the equipment or its ventilation railing bars in the following places:

High Temperature or the Sun Heating Place

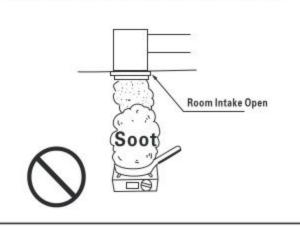
equipment installation should not be in the place where the surrounding temperature is above 40 °C. High temperature will cause distortion or damage to the filter and HR core.

Wet Place

Do not install in the wet place such as in the bathroom, or you will cause electric shock or electric device malfunction.



Heavy Oil Smoke Place The filter and the HRV core can not be used if attached by heavy oil smoke.

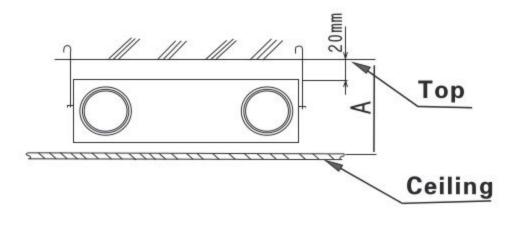


Make sure that the installation of the checkup opening is convenient for the maintenance of the filter and the core and the checking of the machine.

Please do not install in the places such as machinery factory or chemical factory where acid, alkali, organic solvent, dopeor other harmful air and erodible air such as dust, oil smoke may produce.

Pipe Installation

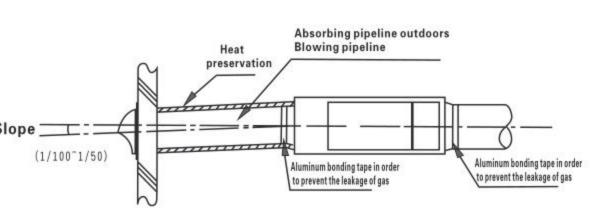
Make sure the height between the ceiling and the top will never be less than the size required in the following table:



Model	Ceiling height A	Model	Ceiling height A
DHV-150M	650	DHV -200M	650
DHV -250M	650	DHV -300M	650
DHV -400M	650	DHV -500M	650
DHV -600M	650		

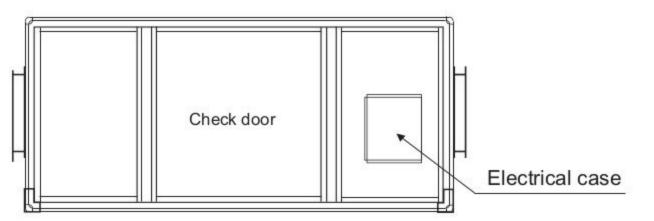
- During the pipe installation, severe bending, several bending and reducing the diameter of the joining pipe should be avoided.
- In outdoor pipe installation, the pipe should be a little tilted in order to prevent the penetration of rains.
- In order to prevent outdoor pipe (indoor pipe if necessary) from freezed dew, heat insulating layer should be made.
- The joining parts of the pipes and its mouths should be cemented by the aluminum bonding tape in order to prevent the leakage of gas.
- The distance between indoor inlet port and indoor intake port should be as far as possible.

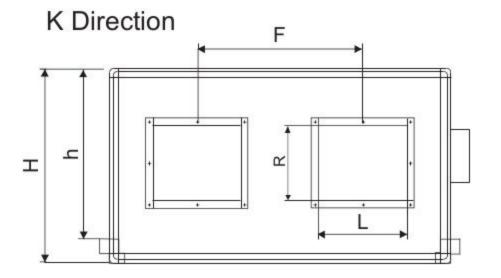
Mode1	Ceiling height A	Mode1	Ceiling height A
DHV-150M	650	DHV -200M	650
DHV -250M	650	DHV -300M	650
DHV -400M	650	DHV -500M	650
DHV -600M	650		

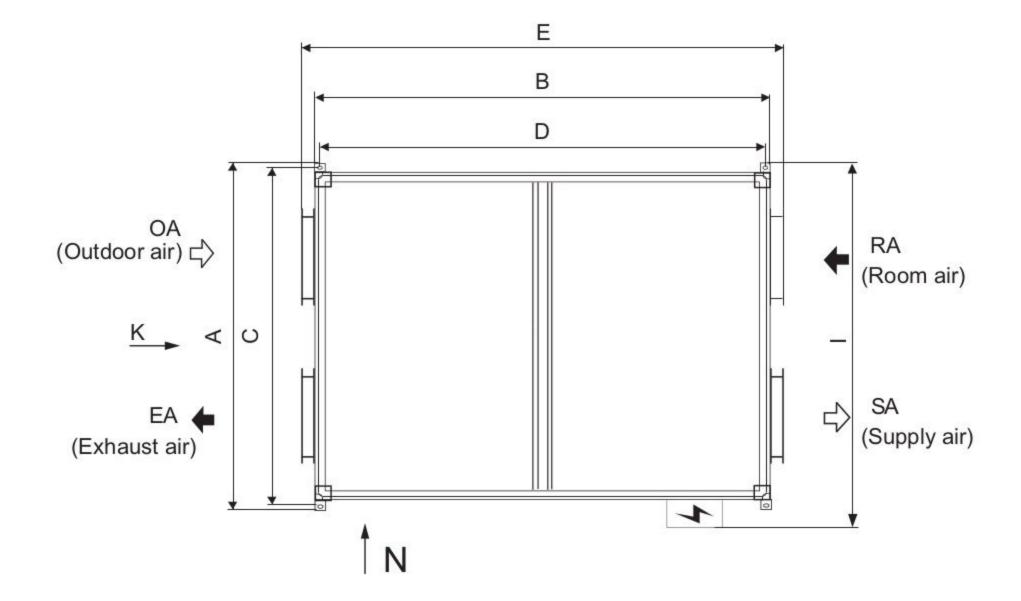


External dimension

N Direction







Note: If these statistics of products, due to the change of the design, are not in accordance with above ones, our company will not further inform. Please take statistics on your products as standard size.

. 5 .

• 4 •

External dimension

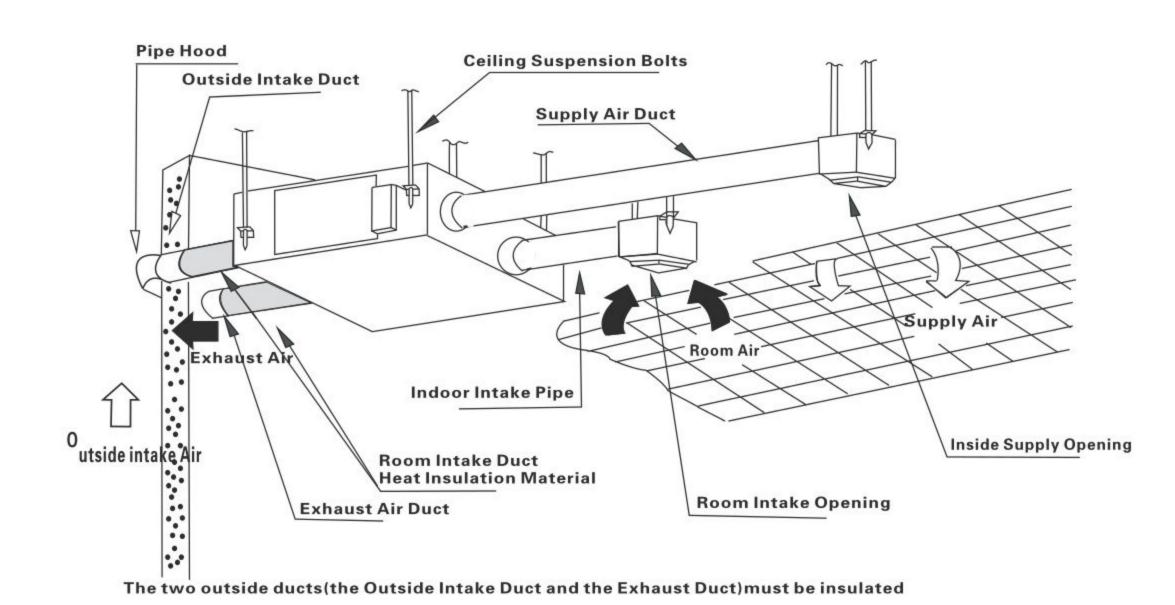
Model	А	В	С	D	Е	F	Н	h	1	L×R (outlet)	L×R (inlet)
DHV-150M	980	1400	940	1360	1500	430	558	400	1020	230×210	300×260
DHV-200M	1120	1480	1080	1440	1580	470	558	400	1160	230×260	330×300
DHV-250M	1220	1520	1180	1480	1620	520	558	400	1260	300×260	330×300
DHV-300M	1320	1680	1280	1640	1780	570	558	400	1360	330×300	369×310
DHV-400M	1520	1680	1480	1640	1780	670	558	400	1560	369×310	450×375
DHV-500M	1720	2000	1680	1940	2100	770	838	680	1760	450×375	500×400
DHV-600M	1980	2000	1940	1940	2100	900	838	680	2020	500×400	550×450

Total heat recovery spec

	Voltage	Rate	ed pow	er(W)	Airflo	ow(m	³ /h)	static pressure	effic	t reco	,	effic	t reco iency eating	•		Noise dB(A		weight	package dimension
Model	(V)	Н	М	L	Н	М	L	(Pa)	Н	М	L	Н	М	L	Н	М	L	(Kg)	(mm)
DHV-150M	220	520	480	410	1500	1350	1200	180	67	68	69	70	71	72	52	50	48	110	1590×1100×720
DHV-200M	220	800	650	600	2000	1800	1600	200	67	68	69	70	71	72	54	52	50	131	1670×1240×720
DHV-250M	220	1100	1000	800	2500	2300	2100	250	67	68	69	70	71	72	56	54	52	145	1710×1340×720
DHV-300M	220	1400	1300	1100	3000	2800	2600	250	67	68	69	70	71	72	60	58	56	167	1870×1440×720
DHV-400M	380	2000	-	-	4000	-	-	280	•	68	-	71	•	(1)	62	F	•	199	1870×1860×960
DHV-500M	380	2200		2	5000	-	2	300	-	68		71	-	1	64	_	-	291	2200×1860×960
DHV-600M	380	3000		-	6000	-	2	320	-	68	-	71	-		64	-	-	302	2200×2120×960

Note: If these statistics of products, due to the change of the design, are not in accordance with above ones, our company will not further inform. Please take statistics on your products as standard size.

Installation Diagram



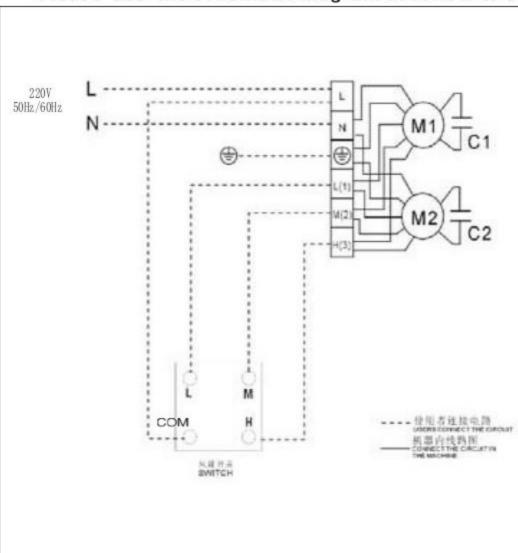
Installation Precautions

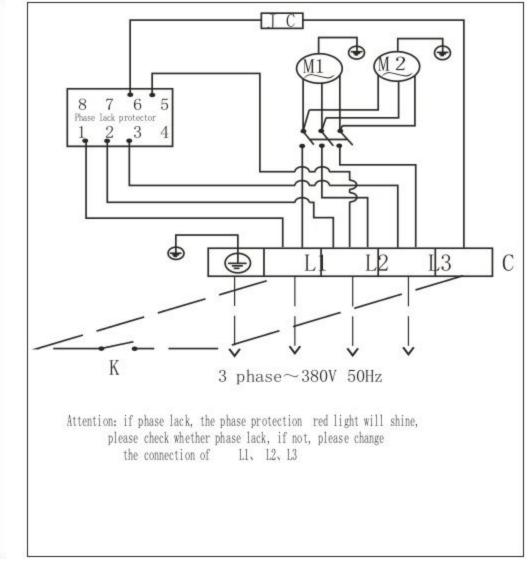
- Do not install in the place where there is a heat source or fire.
- Do not install in the place where combustible gas may leak.
- Do not install in the place where a lot of oil smoke may produce, such as kitchen, etc.
- Do not install in the wet place such as in the bathroom, etc.
- Please do not install in the places such as machinery factory or chemical factory where acid, alkali, organic solvent, dope or other harmful air and erodible air such as dust, oil smoke may produce.
- The checkup opening should be installed on the dismounting side of the filter and the HRV core.
- Install in the strong enough and stable places.
- According to the installation situation, it is recommended to install electricity leakage breaker.
- HRV machine should be installed in the inside of heat insulating layer (heat should be prevented from outside).

- Intake port installation position should be in the place where the air will not return directly.
- The distance between indoor inlet port and indoor intake port should be as far as possible.
- Choose the appropriate type of pipe.
- Fresh air inlet pipe and ventilation pipe should be in a warm state in order to prevent the leakage.
- Install a net device or the alike outside the inlet opening in order to prevent birds.
- Do not install, dismantle or refit by yourself (entrust the installation project to the sales shop or the special installation company).
- The joint parts of the pipes and its mouths should be cemented by the aluminum bonding tape in order to prevent the leakage of gas.
- When the mental pipe drills through metal boards or metal nets of wooden buildings, do make a heat insulating layer between the pipe and the wall.

Connection of circuit

Please use the schematic diagram as follow to connect controlling circuit of HRV:





Explanation:

- wire connection in broken lines in the wiring diagram must be conducted by the builder.
- After completion of wiring, check again there is no wrong wiring before power"ON".
- We recommend that you use a switch with more than 3mm distance to break contact and more than 10A rated current.
- We recommend that you use the polyvinyl chloride insulated and sheathed cables for fixed wiring with ϕ 1.38, ϕ 1.78 in diameter or 1.5 mm²-2.5mm² in conformity.

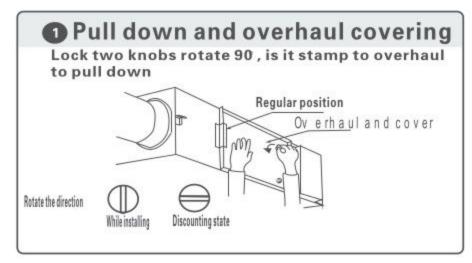
Try to operate

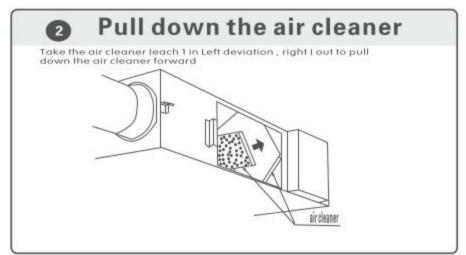
- Make sure to check line connection state and try to operate after installation.
- Open the power after finishing line connection, and try to operate as right table to check state of blowing air.
- It can be considered something wrong with connection when operation is not in common. Please turn off special breaker and connect correctly at once in order to prevent from electric shock.

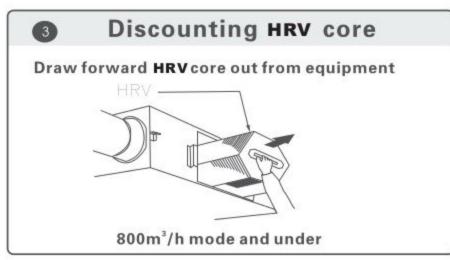
Switch setup	Checked sides					
Adjusting Switch of Wind Volume	The state of blowing air					
Strong (Extra Strong)	Check wind volume from inlet and intake port is in the charge of "Strong					
Weak	(extra strong), weak "or not					

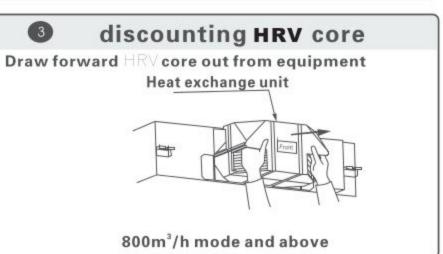
Maintenance

- Make sure to turn off running switch and special breaker before maintenance.
- Long-term usage of HRV, filter is always covered with dust or dirty objects, leading to poor air exchange effect. In this case, please regularly clean HRV according to dirty degree, esp. in April and May. There is lots of flying dust, which gathers on the filter, resulting in poor air exchange. So remember to clean filter more than twice a month during this period.
- Never use naphtha and metal brush when clean filter and HRV core.
- Never clean HRV equipment and its core, but use soft cleaned brush to brush the dirty side gently or cleaner to remove dust.





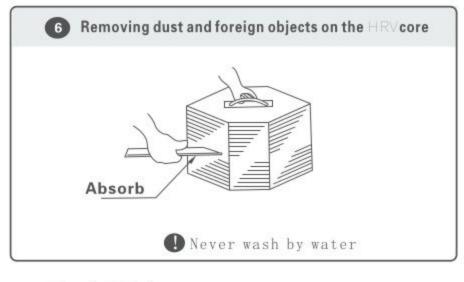












After cleaning ,please return HRV core and filter cover over hauled lid

. 8 .